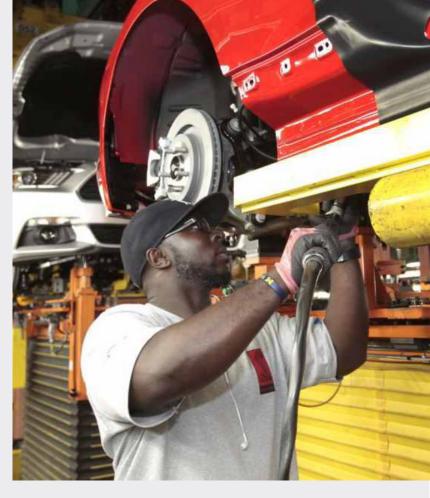
Thinking About Health and Safety in a New Way

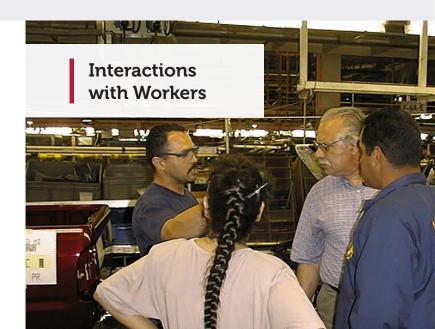


- Moving from 'we tell workers how to be safe' to the 'workers need to help us understand how to improve the system'.
- Substantive communication soliciting information about how work is actually performed and the organizational pressures that influence it.
- Empowering workers to communicate operational and health and safety issues that may be difficult for management to hear.
- Involving workers in the identification and selection of defenses including the elimination of obsolete defenses es that no longer provide protection but make the job more difficult.
- Solicit input from workers regarding drift and weak signals.



Transitioning from leadership proclamations to focused activity by:

- Responding to failure in a positive manner. (Just and learning culture)
- Integrating health and safety with all aspects of the business.
- Improving communication and information flow feedback system.
- Removing fear that undermines communication and feedback processes at all levels of the organization.
- Ensuring that senior leaders understand how work is actually performed (blue line) and how organizational factors affect it.





- Recognize that how the organization responds to failure matters a lot!
- Emphasis on learning and not blame.
- Focus on 'how' rather than 'why'.
- Systems view: consider all of the factors that influenced the event rather than a single person's action or a component.
- Begin incident learning around 'normal work' in a sense 'recreating' events as they unfolded moving toward the event to offset the impact of hindsight bias.
- Recognize that human error is not intentional but rather a symptom of error likely situations that must be addressed.
- Identification of performance modes to insure that the appropriate category of defense is selected.

Helping the organization:

- Encourage management and union leaders to respond to failure in a positive and productive manner to maximize learning and improvement.
- Establish processes to engage workers at the 'sharp end' and communicate issues to leaders at the 'blunt end'.
- Empower operations at all levels to integrate production, quality and health safety in continual improvement efforts.
- Model continual learning through dedication to personal mastery of the new view and systems thinking.





- Recognition that every procedure is incomplete because those who develop procedures cannot anticipate every variable or situation that will take place within a process.
- Transition from 'the procedures are the safest way to do the job' to 'procedures are a resource that workers should appropriately use given the situation, tools, equipment, personnel, etc.'
- Workers are provided a substantive role in developing, reviewing and updating procedures.
- Workers and supervisors should be sensitive to operational, procedural and hazard control drift.
- Emphasize critical tasks (high risk potential activities).
- Transition from drive-bys and flyovers that focus primarily on procedures and compliance to more substantive collaboration with workers that helps the organization understand the 'blue line' - how work is actually performed and the organizational factors that influence it – the system.
- In addition to compliance issues and traditional hazard identification, look for:
 - » Error traps
 - » Procedures and defenses that make the job more difficult or are outdated
 - » Operational breakdowns, understaffing, production delays, etc.
 - » Operational, procedural and hazard control drift that can increase risk in ways that may be difficult to recognize.
 - » Weak signals that may be symptoms of larger system problems.

Inspections

